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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO		
10/099,659	03/15/2002	Jeffrey A. Tilton	25102A	25102A 2971		
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OWENS CORNING			BOYD, JEN	BOYD, JENNIFER A		
2790 COLUMBUS ROAD GRANVILLE, OH 43023			ART UNIT	PAPER NUMBER		
			1771			
			DATE MAILED: 09/29/2004			

Please find below and/or attached an Office communication concerning this application or proceeding.

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Office Action Summary		Applica	tion No.	Applicant(s)	(.//	
		10/099,		TILTON, JEFFREY A.		
		Examin		Art Unit		
The MAU IN	C DATE of this	Jennifer		1771		
Period for Reply	G DATE of this communication	appears on t	he cover sheet with the c	orrespondence addres	SS	
THE MAILING DA' - Extensions of time may after SIX (6) MONTHS (- If the period for reply sp - If NO period for reply is Failure to reply within the Any reply received by the	TATUTORY PERIOD FOR REITE OF THIS COMMUNICATION be available under the provisions of 37 CFR from the mailing date of this communication. ecified above is less than thirty (30) days, a specified above, the maximum statutory perion se set or extended period for reply will, by state of fice later than three months after the master than three months after the strent. See 37 CFR 1.704(b).	N. R 1.136(a). In no e reply within the st iod will apply and atute, cause the au	event, however, may a reply be time atutory minimum of thirty (30) days will expire SIX (6) MONTHS from indication to become ARANDONE	nely filed s will be considered timely. the mailing date of this commul D (35.U.S.C. & 133)	nication.	
Status						
2a) ☐ This action is 3) ☐ Since this ap	to communication(s) filed on <u>26</u> FINAL 2b) T plication is in condition for allowed to the practice under	his action is wance excep	t for formal matters, pro		rits is	
Disposition of Claims	,					
4a) Of the about 5) ☐ Claim(s) 6) ☑ Claim(s) <u>1</u> 7) ☐ Claim(s)	3, 5 – 7 and 9 – 26 is/are pend ove claim(s) is/are withd is/are allowed. 3, 5 – 7 and 9 – 26 is/are reject is/are objected to. are subject to restriction and	Irawn from co	onsideration.			
Application Papers						
10) ☐ The drawing(s Applicant may Replacement o	ion is objected to by the Exami i) filed on is/are: a) and a sign and request that any objection to the lawing sheet(s) including the correction is objected to by the	ccepted or b he drawing(s) ection is requi	be held in abeyance. See red if the drawing(s) is obje	37 CFR 1.85(a). ected to. See 37 CFR 1.4	121(d). 52.	
Priority under 35 U.S.	C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
Attachmont(c)						
	s Patent Drawing Review (PTO-948) Statement(s) (PTO-1449 or PTO/SB/08	8)	4) Interview Summary (I Paper No(s)/Mail Date 5) Notice of Informal Pa 6) Other:	e	÷	

U.S. Patent and Trademark Offic PTOL-326 (Rev. 1-04) Application/Control Number: 10/099,659 Page 2

Art Unit: 1771

DETAILED ACTION

Response to Amendment

- 1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on May 28, 2004 has been entered. The Applicant's Amendments and Accompanying Remarks, filed May 28, 2004, have been entered and have been carefully considered. Claims 1, 6 and 9 have been amended, claims 4 and 8 are cancelled and claims 1 3, 5 7 and 9 26 are pending. In view of Applicant's amendments, the Examiner has withdrawn the 35 U.S.C. 102(b) rejection as being anticipated by Goettmann (US 5,851,355) as detailed in paragraph 3 and the 35 U.S.C. 102(b) rejection as being anticipated by Nagata et al. (US 6,165,921) as detailed in paragraph 4 of the previous Office Action dated February 24, 2004. Despite these advances, the invention as currently claimed is not found to be patentable for reasons herein below.
- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claim Rejections - 35 USC § 103

3. Claims 1-3, 5-7 and 9-26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Goettmann (US 5,851,355).

Art Unit: 1771

Goettmann is directed to a nonwoven composite web useful as a support for a reverse osmosis membrane (column 1, lines 5 - 10).

As to claim 1, Goettmann teaches a composite material comprising polymeric staple fibers, a first fiber consisting of, at least in part, of a first thermoplastic binder material which melts at a temperature less than the melting temperature of the polymeric staple fibers, and a second binder fiber consisting of, at least in part, of a second thermoplastic binder material which melts at a second melting temperature less than the first melting temperature (column 2, lines 40 - 55). Goettmann teaches that the composite material comprises 5 to 40% by weight of a first polyester staple fiber, 0 to 60% by weight of a second polyester staple fiber, 15 to 50% by weight of a first thermoplastic binder fiber and 1 to 10% by weight of a second thermoplastic binder fiber (column 3, lines 55 - 68). Goettmann teaches that the first and second thermoplastic binder fibers are sheath-core bicomponent fibers (column 2, lines 55 - 65). The Examiner equates the polymeric staple fibers to Applicant's "staple fibers", the first thermoplastic binder material to Applicant's "high melt bicomponent fibers" and the second thermoplastic binder material to Applicant's "low melt bicomponent fibers". Goettmann teaches that the first and second bicomponent binder fibers has a co-polyester sheath and a polyester core (column 2, lines 55 - 65). It is known in the art that Kuraray EP-101 fibers and N-720H fibers (column 4, lines 1 - 20) comprise polyethylene terephthalate as the polyester component.

As to claims 9, 12 and 13, Goettmann teaches that the staple fibers comprise polyester fibers (column 2, lines 55 - 60).

As to claims 14 - 15 and 17 - 18, Goettmann teaches that the first and second bicomponent binder fibers have a co-polyester sheath and a polyester core (column 2, lines 55 -

Art Unit: 1771

65). It is known in the art that Kuraray EP-101 fibers and N-720H fibers (column 4, lines 1-20) comprise polyethylene terephthalate as the polyester component.

As to claim 16, Goettmann teaches that the second thermoplastic binder fibers, or "low melt bicomponent fibers", have a co-polyester sheath that melts at $225^{\circ}F$ (107.2°C) (column 2, lines 55-65).

As to claim 19, Goettmann teaches that the first thermoplastic binder fibers, or "high melt bicomponent fibers", have a co-polyester sheath that melts at $375^{\circ}F$ (190.5°C) (column 2, lines 60-65).

As to claims 1-3 and 5, Goettmann discloses the claimed invention except for that the average fiber diameter of the low melt bicomponent fiber, the high melt bicomponent fiber and staple fiber have a diameter between about 18-22 microns as required by claim 1, have a diameter between 10-30 microns as required by claim 2 and have a fiber diameter between about 16-24 as required by claim 3 and that the density is between about 1.0-10 pcf as required by claim 5. It should be noted that fiber diameter and density are result effective variables. For example, as the fiber diameter increases, the material becomes stronger while losing flexibility. As the density increases, the material becomes more rigid and heavier. It would have been obvious to one having ordinary skill in the art at the time the invention was made to create an insulating material having an average fiber diameter of the low melt bicomponent fiber, the high melt bicomponent fiber and staple fiber have a diameter between about 18-22 microns as required by claim 1, have a diameter between 10-30 microns as required by claim 2 and have a fiber diameter between about 16-24 as required by claim 3 and the density is between about 10-10 pcf as required by claim 5, since it has been held that discovering an optimum value of a

Art Unit: 1771

result effective variable involves only routine skill in the art. *In re Boesch*, 617 F.2d 272, 205 USPQ 215 (CCPA 1980). In the present invention, one would have been motivated to optimize the average fiber diameter and density to create an insulating material with optimal strength and flexibility.

As to claims 5-7, 10-11 and 21-26, although Goettmann does not explicitly teach the claimed flexural strength of between about 40 – 1200 psi as required by claim 5, the material has the acoustical absorption coefficients as shown in claims 6, 10 and 21 - 26, the material has thermal conductivity value of between about 0.20 and 0.30 at 2 pcf density as required by claims 7 and 11, it is reasonable to presume that the claimed flexural strength of between about 40 -1200 psi as required by claim 5, the material has the acoustical absorption coefficients as shown in claims 6 and 10, the material has thermal conductivity value of between about 0.20 and 0.30 at 2 pcf density as required by claims 7 and 11 and the acoustical absorption coefficients as shown in claims 21 - 26 is inherent to Goettmann. Support for said presumption is found in the use of like materials (i.e. a nonwoven material comprising polyester staple fibers and two types of polyester/copolyester bicomponent fibers in the desired proportions and fiber diameter ranges) which would result in the claimed property. The burden is upon the Applicant to prove otherwise. In re Fitzgerald 205 USPQ 594. In addition, the presently claimed property of flexural strength of between about 40 - 1200 psi as required by claim 5, the material has the acoustical absorption coefficients as shown in claims 6 and 10, the material has thermal conductivity value of between about 0.20 and 0.30 at 2 pcf density as required by claims 7 and 11 and the acoustical absorption coefficients as shown in claims 21 - 26 would obviously have

Art Unit: 1771

been present once the Goettmann product is provided. Note *In re Best*, 195 USPQ at 433, footnote 4 (CCPA 1977).

As to claim 20, Goettmann discloses the claimed invention except for that the high melt bicomponent fiber can be substituted in part or whole by crystalline/semi-crystalline bicomponent fibers having a melt flow temperature of about 150 to about 180 degrees Celsius. It would have been obvious to one having ordinary skill in the art at the time the invention was made to replace the high melt bicomponent fibers in part or in whole with crystalline/semicrystalline bicomponent fibers since it has been held to be within the general skill of a worker in the art to select a known material on the basis of its suitability for the intended use as a matter of design choice. In re Leshin, 125 USPQ 416. Goettmann teaches that binder fibers different than those specified may be used, so long as the binder fiber contains thermoplastic material having a melting point lower than that of the polyester fibers and providing adequate bonding of those polyester fibers to form a non-woven web with a high tensile strength (column 6, lines 28 - 35). In the present invention, one would have been motivated to replace the high melt bicomponent fiber in part or whole with crystalline/semi-crystalline bicomponent fibers having a melt flow temperature of about 150 to about 180 degrees Celsius due to the desire to increase the range of applications of the composite material.

Response to Arguments

4. Applicant's arguments with respect to claims 1-3, 5-7 and 9-20 have been considered but are most in view of the new ground(s) of rejection.

Art Unit: 1771

Page 7

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jennifer A Boyd whose telephone number is 571-272-1473. The examiner can normally be reached on Monday thru Friday (8:30am - 6:00pm).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Terrel Morris can be reached on 571-272-1478. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Jennifer Boyd

September 27, 2004

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Primary Examiner Tech Center 1700